

READ # 4513-421/431 Installation Instructions READ

-Disconnect wiring and remove the cover as per factory manual. If you are unfamiliar with this process, STOP! Seek out a qualified motorcycle technician to complete the installation.

-Completely clean off any old gasket material and sealant from the mating crankcase face. Carefully remove the charging stator and ignition module from the old cover taking extreme care when prying out wiring grommets that may be glued in place. Salvage all cover dowels. If the cover you are removing shows signs of collision damage, closely inspect all internal parts for possible damage or rubbing contact due to cover failure and misalignment. Replace anything questionable to avoid further damage.

-Verify that the stock cover you are replacing, matches the NRC engine cover you are installing. Factory stock covers will have a 3 digit symbol embossed on the inside: "4JH" for 1995-1996 and "4TV" for 1997-2007. Mismatching covers will cause the charging stator and ignition module to be misaligned and the engine will not start! Remove any sealant around the wiring grommet and re-install the electrical components in the same position as before taking care to keep wiring unraveled and tucked in tight. Always position the original factory wiring clamp bending it slightly if necessary so wiring is definitely held out of the way of moving parts. Properly tighten all internal fasteners using a thread locking agent and only apply sealant around the wiring grommet.

-Make absolutely certain the new cover is clean of all debris and install it with all dowels and a fresh gasket. Check everything is free turning by slowly turning the engine over by hand. If there is binding, stop and re-check your work. Start and run the engine for a few minutes. Correct any problems now before final use. Periodically recheck outside screw tightness and oil leaks.

Warranty and Liability Disclaimer

Due to the exposure of many and varied conditions from high performance riding, competition riding, and especially from previous or future crash damage, there is no warranty, guarantee or liability expressed or implied what so ever. It is imperative that all customers understand and recognize that they are solely responsible for their own skill and judgment when selecting and installing these products.