# V130 SERIES DIRECTIONAL CONTROL VALVES



# TAKE CONTROL OF YOUR HYDRAULICS

The V130 is constructed with high grade iron castings and nickel-plated spools for use in high pressure applications and can be configured with many different spool, control, and positioner options. The V130 is designed for flow rates up to 55 GPM (208 LPM), and offers superior performance in a compact package. Muncie Power Products takes pride in supplying the highest quality products along with outstanding service & support.



# **KEY FEATURES**

- High grade iron castings allow for high pressure capabilities for the most extreme applications
- Nickel plated spools resist wear allowing for long life under high pressure conditions
- Tight tolerances and precision machining keep internal, spool leakages low
- Internal oil core design allows for higher flow rates and low pressure drops, all in a smaller package
- Load-checks and inlet relief valve are standard
- Very versatile design can be configured with many different spool, control, positioner and accessory options
- Work sections are pre-assembled and 100% tested prior to shipping

# **TECH SPECS**

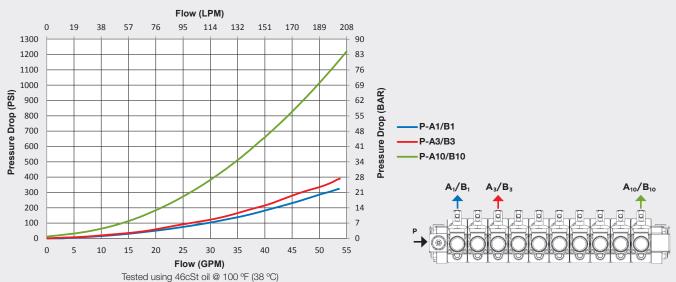
DESIGN TYPE	SECTIONAL	
Maximum Work Sections	10	
Circuit Types	Open center parallel, series, tandem and closed center	
Flow Capacity	Nominal: 34 GPM (130 LPM)  Maximum: 55 GPM (208 LPM)	
Maximum Pressure	1 - 3 sections: 5,440 PSI (375 BAR) 4 - 6 sections: 5,075 PSI (350 BAR) 7 - 10 sections: 4,710 PSI (325 BAR)	
Maximum Back Pressure	365 PSI (25 BAR)	
Recommended Filtration	20 / 18 / 15 (ISO 4406:1999)	
Oil Viscosity Range	60 to 1,950 SUS (10 to 400 cSt)	
Oil Temperature Range	-20 to 180°F (-29 to 82°C)	
Recommended Oil Temperature	85 to 140°F (30 to 60°C)	
Approximate Weights (Standard Options)	Inlet: 13.2 lbs (6 Kg) Outlet: 10.6 lbs (4.8 Kg) Work Section: 12.8 lbs (5.8 Kg)	

Additional options available, lead times may apply.

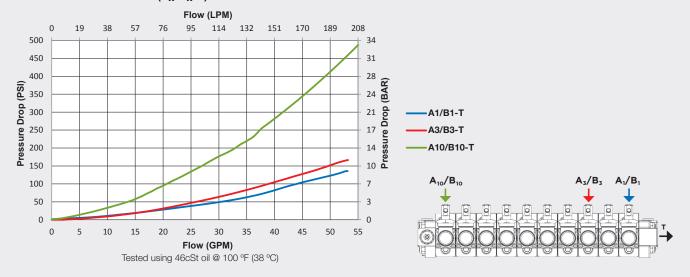
# PRESSURE DROP CURVES

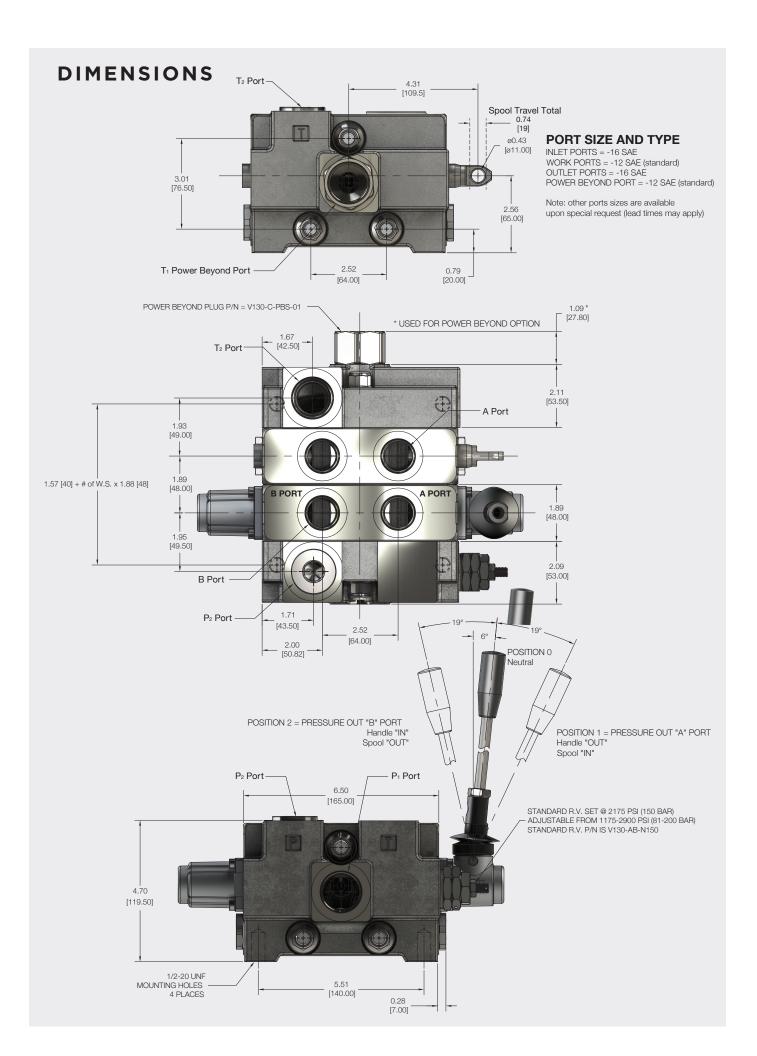
#### Open Center, Pressure to Tank (P-T) P-T, 1 Work Section Flow (LPM) 132 151 170 189 P-T, 3 Work Sections Pressure Drop (PSI) 1 WS 3 WS 10 WS P-T, 10 Work Sections Ω Flow (GPM) Tested using 46cSt oil @ 100 °F (38 °C)

# Pressure to Work Ports (P-A<sub>X</sub>/B<sub>X</sub>)



# Work Ports to Tank (A<sub>X</sub>/B<sub>X</sub>-T)



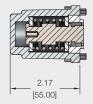


# **BACK CAP OPTIONS**

# V130-BC-01

STANDARD 3 POSITION, SPRING RETURN

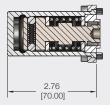




## V130-BC-06

DETENT SPOOL "IN" (POS. 1), SPRING SPOOL "OUT" (POS. 2)

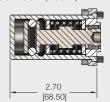




# V130-BC-07

SPRING SPOOL "IN" (POS. 1), DETENT SPOOL "OUT" (POS. 2)





# V130-BC-08

3 POSITION DETENT

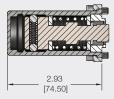




### V130-BC-12

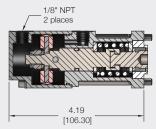
3 POSITION, SPRING RETURN WITH 4th POSITION DETENT





# V130-BC-33

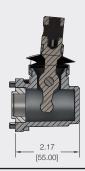
PNEUMATIC SHIFT (use w/ control type AA, AE or AJ)



# **CONTROL OPTIONS**

# V130-CT-AA

STANDARD LEVER CAP NOTE: LEVER HANDLE NOT INCLUDED



# V130-CT-AB

LEVER CAP FOR FLOAT SPOOL (4th POS. DETENT) NOTE: LEVER HANDLE NOT INCLUDED



# **V130-CT-AE**

SPOOL COVER FOR BACK-CAP CONTROL



### V130-CT-AJ

SPOOL EYE ONLY FOR DIRECT CONNECTION



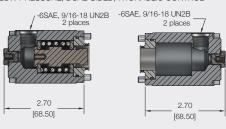
# V130-CT-AK

SPOOL EYE ONLY FOR FLOAT SPOOL (4th POS. DETENT)



# V130-CT-BG

LOW PRESSURE, DUAL-SIDED, HYDRAULIC CONTROL



# **INLET SECTIONS** V130-A-GI-7SX-N-150 V130 Valve Series Relief Valve Setting (in BAR): 150 = 2,175 PSI (Standard Inlet RV) Section Type: \_ 210 = 3,000 PSIA = InletXXX = No setting (Used with 8SX option) Port Size & Type: Relief Valve Adjustment Range GI = -16 SAE top and end B = 145-1,160 PSI (10-80 BAR) N = 1,175-2,900 PSI (81-200 BAR) Standard option **Inlet Options:** R = 2,915-5,510 PSI (201-380 BAR) 7SX = Inlet with direct acting relief valve (standard) F = 145-5,510 PSI (10-380 BAR) only for "7SP" option8SX = Inlet without relief valve (plugged) X = No Relief Valve (Used w/ 8SX option) 7SP = Inlet with pilot operate relief valve (lead times may apply) **INLET RELIEF VALVES** V130-AB-N-150-P Relief Type: V130 Valve Series Blank = Direct Acting (Standard) P= Pilot Operated Section Type: . AB = Use with inlet and mid-section only Relief Valve Setting: See setting options in "Inlet Sections" Relief Valve Adjustment Range: See RV adjustment range in "Inlet Sections"

SPRING CODE	В	N	R	F
Standard Settings	1,160 PSI (80 BAR)	2,175 PSI (150 BAR)	3,000 PSI (210 BAR)	2,175 PSI (150 BAR)

Note: Call for other options.

# MID SECTIONS

# V130 - B - GI - E53 - N - 150 V130 Valve Series Relief Valve Setting: See setting options in "Inlet Sections" Relief Valve Adjustment Range: See RV adjustment range in "Inlet Sections" Port Size & Type: GI = -16 SAE top and side Mid-section Type: E51 = Split flow mid-outlet\* E53 = Combined flow mid-inlet with RV

# **OUTLETS**

<u>V130-C-GI-3DX-XXX</u>				
V130 Valve Series	Additional Outlet Options:			
Section Type:	XXX = No options			
C = Outlet	Outlet Options:			
Port Size & Type:	3DX = Standard outlet			
GI = -16 SAE top and end (standard)	6DX = Outlet with power beyond			
EY = -12 SAE end PB port by -16 SAE top port				

FY = -12 SAE end P.B. port by -16 SAE top port (Use w/ power beyond option 6DX)

(Part Number for Power Beyond Plug only: V130-C-PBS-02)

<sup>\*</sup> Split flow mid-outlets utilize 2 inlet sections on the valve assembly, and the mid-outlet acts as the outlet for each inlet.

# MODEL NUMBER CONSTRUCTION WORK SECTIONS

 V130 - AB - AA - O1 - FX - O2 - X

 V130 Valve Series
 Spec

 Spool Type:
 X =

AB = 3P3W, Single acting cylinder,

pressure out B port

AC = 3P4W, Double acting cylinder

AJ = 3P4W, Bi-rotational motor, work ports connected to tank in neutral

AM = 4P4W, Double acting cylinder w/ float (4th position detent)

# Control Type:

AA = Lever cap (handle not included)\*

AB = Lever cap for float spool "AM" (handle not included)\*

AE = Spool cover for back-cap controls

AJ = Spool eye only for direct connection

AK = Spool eye only for direct connection with float spool "AM"

BG = Low pressure hydraulic control

#### **Back-cap Positioners & Controls:**

00 = No positioner, use with BG control type

01 = 3 position, spring return

06 = Detent spool IN, spring spool OUT

07 = Detent spool OUT, spring spool IN

08 = 3 position detent

12 = 3 position, spring return with 4th position detent

33 = Pneumatic positioning (on/off or proportional)\*\*

# Special Features:

X = No option (standard)

#### **Work Port Options:**

02 = Machined w/steel plugs (standard)

# RV or RV+AC Set @ 1,000 PSI (70 BAR) adjustable from 435-1,160 PSI (30-80 BAR)

03 = RV on A port, set at 1,000 PSI (70 BAR)

04 = RV on B port, set at 1,000 PSI (70 BAR)

05 = RV on A & B port, set at 1,000 PSI (70 BAR)

08 = RV+AC on A & B port, set at 1,000 PSI (70 BAR)

# RV or RV+AC Set @ 1,800 PSI (125 BAR) adjustable from 1,175-2,900 PSI (81-200 BAR)

14 = RV on A port, set at 1,800 PSI (125 BAR)

15 = RV on B port, set at 1,800 PSI (125 BAR)

16 = RV on A & B port, set at 1,800 PSI (125 BAR)

19 = RV+AC on A & B port, set at 1,800 PSI (125 BAR)

#### **Anti-Cavitation Valves:**

11 = Anti-cav on A port

12 = Anti-cav on B port

13 = Anti-cav on A & B port

Note: Additional port accessory valve options available on request, lead times may apply

# Work Port Size & Type (both A & B):

FX = -12 SAE (standard)

## \* Handle kit to be ordered separately

Standard handle kit P/N: VLVH-01A-210

Length: 8.25" (210mm)

\*\*Option "33" recommended control type is "AA" other options are "AJ" or "AE"

Cable Control Kit Part Number: RVC-HK-233

# STUD KITS

V130 Valve Series

T = Tie rod -

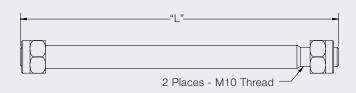
V130-T-01

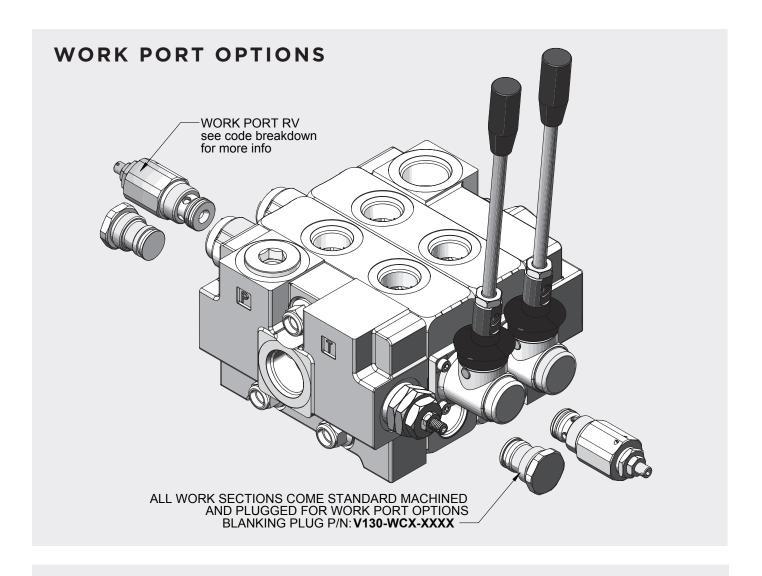
Number of Work Sections

01 - 10

 NO. OF WORK SECTIONS
 1
 2
 3
 4
 5
 6
 7
 8
 9
 10

 "L" (in/mm)
 5.6 / 143
 7.5 / 191
 9.4 / 239
 11.3 / 287
 13.2 / 335
 15.1 / 383
 17.0 / 431
 18.9 / 479
 20.7 / 527
 22.6 / 575





# V130-W30-N-125

V130 Valve Series

# **Work Port Option:**

W30 = Work Port RV

W33 = Work Port RV + Anti-Cav

W66 = Work Port RV + Anti-Cav (Full Flow Pilot Operated)

W04 = Work Port Anti-Cav Only

WCX = Blanking Plug

Note: W30 and W33 options MAX flow = 18 GPM (68LPM)

# Relief Valve Setting (in BAR):

070 = 1,000 PSI

125 = 1,800 PSI

150 = 2,175 PSI

170 = 2,500 PSI

210 = 3,000 PSI

XXX = No Setting (Used w/ W04 or WCX)

# Relief Valve Adjustment Range:

B = 145-1,160 PSI (10-80 BAR)

N = 1,750-2,900 PSI (81-200 BAR)

R = 2,915-5,510 PSI (201-380 BAR)

F = 725-5,800 PSI (50-400 BAR) Only for W66 option

X = No Setting (Use w/ W04 or WCX)

# ORDER EXAMPLE

If you would like to order a valve assembly, you will have to order each item separately. The order in which parts are entered is how the valve will be built from left to right. On the right is an example of a 3 work section valve order:

PART NUMBER	QTY.	DESCRIPTION
V130-A-GI-7SX-N150	1	Inlet with relief valve
V130-AC-AA-01-GI-02-X	2	Work section 1 & 2
V130-AC-AJ-01-GI-05-X	1	Work section 3
VLVH-01A-210	2	8.25" (210 mm) handle kits for WS 1 & 2
V130-C-GI-3DX-XXX	1	Standard outlet
V130-T03	1	Stud kit for 3 section assembly

