



Count on it.

Form No. 3460-563 Rev A

Operator's Manual

Cement Bowl

Compact Tool Carrier with Auger Head Attachment

Model No. 22442—Serial No. 319000001 and Up

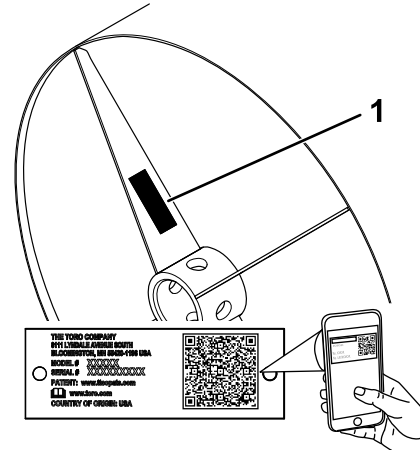


⚠ WARNING

CALIFORNIA Proposition 65 Warning

Use of this product may cause exposure to chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

Important: With your mobile device, you can scan the QR code on the serial number decal (if equipped) to access warranty, parts, and other product information.



g289870

Figure 1

1. Model and serial number location

Model No. _____
Serial No. _____

This manual identifies potential hazards and has safety messages identified by the safety-alert symbol (**Figure 2**), which signals a hazard that may cause serious injury or death if you do not follow the recommended precautions.



g000502

Figure 2

1. Safety-alert symbol

This manual uses 2 words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

Introduction

The cement bowl attachment designed for use on Toro compact tool carriers with an Auger Head attachment to mix and pour up to 90.7 kg (200 lb) of dry cement. Using this product for purposes other than its intended use could prove dangerous to you and bystanders.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

Visit www.Toro.com for product safety and operation training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine Toro parts, or additional information, contact an Authorized Service Dealer or Toro Customer Service and have the model and serial numbers of your product ready. **Figure 1** identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

Contents

Safety	3
General Safety	3
Slope Safety	4
Cement Bowl Safety	4
Maintenance and Storage Safety	5
Safety and Instructional Decals	5
Setup	6
1 Preparing the Machine	6
2 Installing the Cement Bowl onto the Auger Drive Head	6
Product Overview	7
Specifications	7
Operation	7
Mixing and Pouring Concrete	7
Removing the Bowl from the Auger Drive Head	7
Transport Position	8
Storage	8

Safety

⚠ WARNING

Machining or handling stone, masonry, concrete, metal, and other materials can generate dust, mists, and fumes containing chemicals, such as silica, known to cause serious or fatal injury or illness, such as respiratory disease, silicosis, cancer, birth defects, or other reproductive harm.

- **Control dust, mist, and fumes at the source where possible. Use water for dust suppression when feasible.**
- **Use good work practices and follow the recommendations of the manufacturer or suppliers, OSHA, and other occupational and trade associations.**
- **Always follow respiratory precautions.**
- **When you cannot eliminate the hazards from inhalation, you and any bystanders should wear a respirator approved by OSHA for the material being handled.**

General Safety

Always follow all safety instructions to avoid serious injury or death.

- Do not exceed the rated operating capacity, as the machine may become unstable, which may result in loss of control.
- **Do not transport an attachment with the arms raised or extended (if applicable).** Always transport the attachment close to the ground; refer to [Transport Position \(page 8\)](#).
- Have the property or work area marked for buried lines and other objects, and do not dig in marked areas.
- Read and understand the content of this *Operator's Manual* before starting the machine.
- Use your full attention while operating the machine. Do not engage in any activity that causes distractions; otherwise, injury or property damage may occur.
- Never allow children or untrained people to operate the machine.
- Keep your hands and feet away from the moving components and attachments.
- Do not operate the machine without the guards and other safety protective devices in place and working on the machine.

- Keep bystanders and pets away from the machine.
- Stop the machine, shut off the machine, and remove the key before servicing, fueling, or unclogging the machine.

Improperly using or maintaining this machine can result in injury. To reduce the potential for injury, comply with these safety instructions and always pay attention to the safety-alert symbol , which means Caution, Warning, or Danger—personal safety instruction. Failure to comply with these instructions may result in personal injury or death.

Slope Safety

- **Operate the machine up and down slopes with the heavy end of the machine uphill.** Weight distribution changes with attachments. An empty load-bearing attachment makes the rear of the machine the heavy end, and a full load-bearing attachment makes the front of the machine the heavy end. Most other attachments make the front of machine the heavy end.
- Raising or extending (if applicable) the loader arms on a slope affects the stability of the machine. Keep the loader arms in the lowered and retracted position when on slopes.
- Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or death. **Operating the machine on any slope or uneven terrain requires extra caution.**
- Establish your own procedures and rules for operating on slopes. These procedures must include surveying the site to determine which slopes are safe for machine operation. Always use common sense and good judgment when performing this survey.
- Slow down and use extra care on hillsides. Ground conditions can affect the stability of the machine.
- Avoid starting or stopping on a slope. If the machine loses traction, proceed slowly, straight down the slope.
- Avoid turning on slopes. If you must turn, turn slowly and keep the heavy end of the machine uphill.
- Keep all movements on slopes slow and gradual. Do not make sudden changes in speed or direction.
- If you feel uneasy operating the machine on a slope, do not do it.
- Watch for holes, ruts, or bumps, as uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use caution when operating on wet surfaces. Reduced traction could cause sliding.

- Evaluate the area to ensure that the ground is stable enough to support the machine.
- Use caution when operating the machine near the following:
 - Drop-offs
 - Ditches
 - Embankments
 - Bodies of water

The machine could suddenly roll over if a track goes over the edge or the edge caves in. Maintain a safe distance between the machine and any hazard.

- Do not remove or add attachments on a slope.
- Do not park the machine on a hillside or slope.

Cement Bowl Safety

- Wear personal protective equipment (PPE) and appropriate clothing, including the following:
 - Hard hat
 - Respirator or dust mask
 - Face shield
 - Safety glasses
 - Hearing protection
 - Substantial, slip-resistant footwear
 - Long pants
 - Shirt with long sleeves that are tight at the wrists
 - Tight-fitting gloves without drawstrings or loose cuffs
- For a 300 series compact tool carrier, use the counterweight on the traction unit when using the attachment.

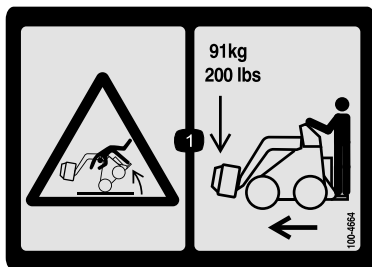
Maintenance and Storage Safety

- Check fasteners at frequent intervals for proper tightness to ensure that the equipment is in safe operating condition.
- Refer to this *Operator's Manual* for important details if you store the attachment for an extended period of time.
- Maintain or replace safety and instruction labels, as necessary.

Safety and Instructional Decals



Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.



decal100-4664

100-4664

1. Tipping hazard—the maximum load while driving the machine is 91 kg (200 lb).

⚠ WARNING: Cancer and Reproductive Harm • www.P65Warnings.ca.gov.
For more information, please visit www.ttcocaprop65.com

decal133-8061

133-8061

Setup

1

Preparing the Machine

No Parts Required

Procedure

1. Park the machine on a level surface and engage the parking brake (if applicable).
2. Raise the loader arms so that the drive head clears the ground.
3. Shut off the engine and remove the key.

2

Installing the Cement Bowl onto the Auger Drive Head

Parts needed for this procedure:

1	Cement bowl
2	Bolt
2	Nut

Procedure

1. Manually rotate the auger drive head up, until you can slide 2 bolts into the holes on both sides of the cradle arms ([Figure 3](#)). Secure each bolt with a nut.

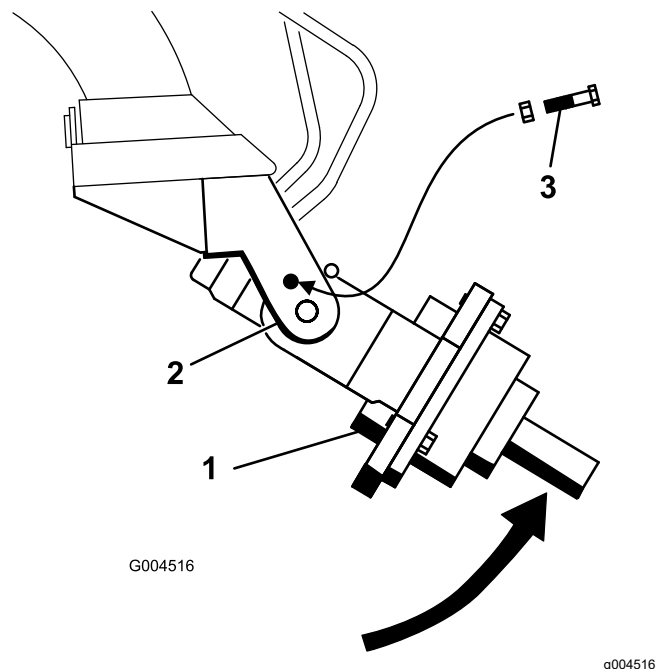


Figure 3

1. Drive head
2. Cradle arm
3. Bolt and nut

2. Start the engine.
3. Maneuver the drive shaft into the collar on the back of the bowl ([Figure 2](#)).

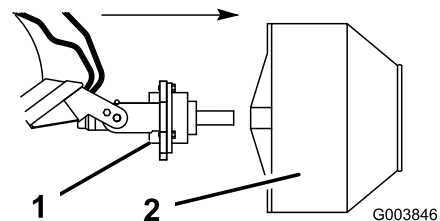


Figure 4

1. Auger drive head
2. Cement bowl

4. Shut off the engine and remove the key.
5. Secure the bowl to the drive head with the bolt and nut supplied with the auger drive head ([Figure 5](#)).

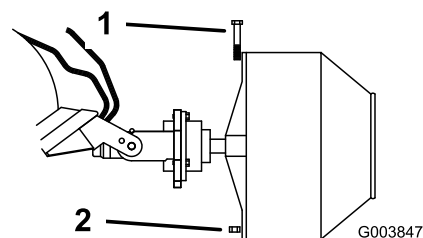


Figure 5

1. Bolt
2. Nut

Product Overview

Specifications

Note: Specifications and design are subject to change without notice.

Width	64 cm (25 inches)
Length	46 cm (18 inches)
Weight	34 kg (75 lb)
Maximum dry concrete load	91 kg (200 lb)

Operation

Mixing and Pouring Concrete

⚠ CAUTION

When full of concrete, the bowl is very heavy and could unbalance the traction unit. The traction unit could tip, seriously injuring you or bystanders.

- **Never use the cement bowl on a 200 or 300 series compact tool carrier without first installing the counterweight, available from your Authorized Service Dealer.**
 - **Always keep the bowl close to the ground.**
1. Lower the loader arms as far as possible while tilting the bowl upward as far as possible.
 2. Add up to 91 kg (200 lb) of dry concrete mixture.
 3. Move the throttle lever to the FAST position.
 4. If your traction unit has a speed selector and flow divider, move the speed-selector lever to the FAST position and move the flow-divider control to the 10 to 11 o'clock position (20 to 30 rpm).
 5. Add the appropriate amount of water to the concrete and move the auxiliary hydraulics lever forward to mix.
 6. When the cement is sufficiently mixed, move the auxiliary hydraulics lever to NEUTRAL and slowly drive to the work site.
 7. Tilt the bowl forward and move the auxiliary hydraulics lever rearward to dump the concrete.
 8. When finished using the bowl, wash it before the concrete sets.

Removing the Bowl from the Auger Drive Head

1. Park the machine on a level surface.
2. Lower the bowl in the storage location.
3. Shut off the engine and remove the key.
4. Remove the bolt and nut securing the bowl to the drive head ([Figure 5](#)).
5. Start the engine and back the traction unit away from the bowl.

Transport Position

When transporting the attachment, keep it as close to the ground as possible, no more than 15 cm (6 inches) above the ground. Tilt it rearward.

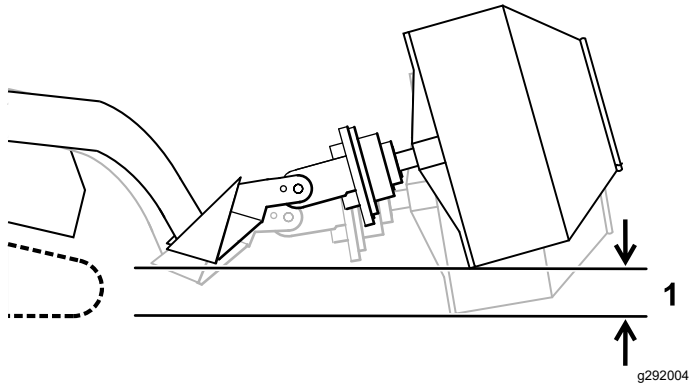


Figure 6

1. No more than 15 cm (6 inches) above the ground
2. Tilt the attachment rearward.

Storage

1. Before long-term storage, wash the attachment with mild detergent and water to remove dirt and grime.
2. Paint all scratched or bare metal surfaces. Paint is available from your Authorized Service Dealer.
3. Store the attachment in a clean, dry garage or storage area. Cover it to protect it and keep it clean.

Declaration of Incorporation

The Toro Company, 8111 Lyndale Avenue South, Bloomington, MN, USA declares that the following unit(s) conform(s) to the directives listed, when installed in accordance with the accompanying instructions onto certain Toro models as indicated on the relevant Declarations of Conformity.

Model No.	Serial No.	Product Description	Invoice Description	General Description	Directive
22442	319000001 and Up	Cement Bowl, Compact Tool Carrier	SWS CEMENT BOWL CE	Compact Tool Carrier	2006/42/EC

Relevant technical documentation has been compiled as required per Part B of Annex VII of 2006/42/EC.

We will undertake to transmit, in response to requests by national authorities, relevant information on this partly completed machinery. The method of transmission shall be electronic transmittal.

This machinery shall not be put into service until incorporated into approved Toro models as indicated on the associated Declaration of Conformity and in accordance with all instructions, whereby it can be declared in conformity with all relevant Directives.

Certified:



Chad Moe
Sr. Engineering Manager
8111 Lyndale Ave. South
Bloomington, MN 55420, USA
November 15, 2022

Authorized Representative:

Marcel Dutrieux
Manager European Product Integrity
Toro Europe NV
Nijverheidsstraat 5
2260 Oevel
Belgium

UK Declaration of Incorporation

The Toro Company, 8111 Lyndale Avenue South, Bloomington, MN, USA declares that the following unit(s) conform(s) to the regulations listed, when installed in accordance with the accompanying instructions onto certain Toro models as indicated on the relevant Declarations of Conformity.

Model No.	Serial No.	Product Description	Invoice Description	General Description	Regulation
22442	319000001 and Up	Cement Bowl, Compact Tool Carrier	SWS CEMENT BOWL CE	Compact Tool Carrier	S.I. 2008/1597

Relevant technical documentation has been compiled as required per Schedule 10 of S.I. 2008 No. 1597.

We will undertake to transmit, in response to requests by national authorities, relevant information on this partly completed machinery. The method of transmission shall be electronic transmittal.

This machinery shall not be put into service until incorporated into approved Toro models as indicated on the associated Declaration of Conformity and in accordance with all instructions, whereby it can be declared in conformity with all relevant regulations.

This declaration has been issued under the sole responsibility of the manufacturer.
The object of the declaration is in conformity with relevant UK legislation.



Chad Moe
Sr. Engineering Manager
8111 Lyndale Ave. South
Bloomington, MN 55420, USA
November 15, 2022

Authorized Representative:

Marcel Dutrieux
Manager European Product Integrity
Toro U.K. Limited
Spellbrook Lane West
Bishop's Stortford
CM23 4BU
United Kingdom

EEA/UK Privacy Notice

Toro's Use of Your Personal Information

The Toro Company ("Toro") respects your privacy. When you purchase our products, we may collect certain personal information about you, either directly from you or through your local Toro company or dealer. Toro uses this information to fulfil contractual obligations - such as to register your warranty, process your warranty claim or to contact you in the event of a product recall - and for legitimate business purposes - such as to gauge customer satisfaction, improve our products or provide you with product information which may be of interest. Toro may share your information with our subsidiaries, affiliates, dealers or other business partners in connection these activities. We may also disclose personal information when required by law or in connection with the sale, purchase or merger of a business. We will never sell your personal information to any other company for marketing purposes.

Retention of your Personal Information

Toro will keep your personal information as long as it is relevant for the above purposes and in accordance with legal requirements. For more information about applicable retention periods please contact legal@toro.com.

Toro's Commitment to Security

Your personal information may be processed in the US or another country which may have less strict data protection laws than your country of residence. Whenever we transfer your information outside of your country of residence, we will take legally required steps to ensure that appropriate safeguards are in place to protect your information and to make sure it is treated securely.

Access and Correction

You may have the right to correct or review your personal data, or object to or restrict the processing of your data. To do so, please contact us by email at legal@toro.com. If you have concerns about the way in which Toro has handled your information, we encourage you to raise this directly with us. Please note that European residents have the right to complain to your Data Protection Authority.

California Proposition 65 Warning Information

What is this warning?

You may see a product for sale that has a warning label like the following:



WARNING: Cancer and Reproductive Harm—www.p65Warnings.ca.gov.

What is Prop 65?

Prop 65 applies to any company operating in California, selling products in California, or manufacturing products that may be sold in or brought into California. It mandates that the Governor of California maintain and publish a list of chemicals known to cause cancer, birth defects, and/or other reproductive harm. The list, which is updated annually, includes hundreds of chemicals found in many everyday items. The purpose of Prop 65 is to inform the public about exposure to these chemicals.

Prop 65 does not ban the sale of products containing these chemicals but instead requires warnings on any product, product packaging, or literature with the product. Moreover, a Prop 65 warning does not mean that a product is in violation of any product safety standards or requirements. In fact, the California government has clarified that a Prop 65 warning "is not the same as a regulatory decision that a product is 'safe' or 'unsafe.'" Many of these chemicals have been used in everyday products for years without documented harm. For more information, go to <https://oag.ca.gov/prop65/faqs-view-all>.

A Prop 65 warning means that a company has either (1) evaluated the exposure and has concluded that it exceeds the "no significant risk level"; or (2) has chosen to provide a warning based on its understanding about the presence of a listed chemical without attempting to evaluate the exposure.

Does this law apply everywhere?

Prop 65 warnings are required under California law only. These warnings are seen throughout California in a wide range of settings, including but not limited to restaurants, grocery stores, hotels, schools, and hospitals, and on a wide variety of products. Additionally, some online and mail order retailers provide Prop 65 warnings on their websites or in catalogs.

How do the California warnings compare to federal limits?

Prop 65 standards are often more stringent than federal and international standards. There are various substances that require a Prop 65 warning at levels that are far lower than federal action limits. For example, the Prop 65 standard for warnings for lead is 0.5 µg/day, which is well below the federal and international standards.

Why don't all similar products carry the warning?

- Products sold in California require Prop 65 labelling while similar products sold elsewhere do not.
- A company involved in a Prop 65 lawsuit reaching a settlement may be required to use Prop 65 warnings for its products, but other companies making similar products may have no such requirement.
- The enforcement of Prop 65 is inconsistent.
- Companies may elect not to provide warnings because they conclude that they are not required to do so under Prop 65; a lack of warnings for a product does not mean that the product is free of listed chemicals at similar levels.

Why does Toro include this warning?

Toro has chosen to provide consumers with as much information as possible so that they can make informed decisions about the products they buy and use. Toro provides warnings in certain cases based on its knowledge of the presence of one or more listed chemicals without evaluating the level of exposure, as not all the listed chemicals provide exposure limit requirements. While the exposure from Toro products may be negligible or well within the "no significant risk" range, out of an abundance of caution, Toro has elected to provide the Prop 65 warnings. Moreover, if Toro does not provide these warnings, it could be sued by the State of California or by private parties seeking to enforce Prop 65 and subject to substantial penalties.