

## **READ Installation Instructions READ**

-Drain off oil before old cover is removed. Disconnect wiring and remove the cover as per factory manual. If you are unfamiliar with this process, STOP! Seek out a qualified motorcycle technician to complete the installation.

-Completely clean off any old gasket material and sealant from the mating crankcase face. Gently remove any electrical components from the old cover taking extreme care when prying out wiring grommets that may be glued in place. Salvage all cover dowels. If the cover you are removing shows signs of collision damage, closely inspect all internal parts for possible damage or rubbing contact due to cover failure and misalignment. Replace anything questionable to avoid further damage.

-Remove any sealant around the wiring grommet and re-install the electrical components in the same position as before taking care to keep wiring unraveled and tucked in tight. In some cases the wiring grommet can slide on the wires and should be repositioned so excessive wiring won't bunch up inside the cover and possibly touch internal rotating parts. Always position the original factory wiring clamp bending it slightly if necessary so wiring is definitely held out of the way of moving parts. Properly tighten all internal fasteners using a thread locking agent and only apply sealant around the wiring grommet.

-Make absolutely certain the new cover is clean of all debris and install it with all dowels and a fresh gasket. Refer to the factory manual when installing idler gears, thrust washers, etc. Check everything is free turning by slowly turning the engine over by hand. If there is binding, stop and re-check your work. Install fresh oil, start and run the engine for a few minutes. Correct any problems now before final use. Periodically recheck outside screw tightness and oil leaks.

## **Warranty and Liability Disclaimer**

Due to the exposure of many and varied conditions from high performance riding, competition riding, and especially from previous or future crash damage, there is no warranty, guarantee or liability expressed or implied what so ever. It is imperative that all customers understand and recognize that they are solely responsible for their own skill and judgment when selecting and installing these products.