

## # 4513-131 CBR600RR Installation Instructions

-Drain off oil before old cover is removed. Disconnect wiring and remove the cover as per factory manual. If you are unfamiliar with this process, STOP! Seek out a qualified motorcycle technician to complete the installation.

-Completely clean off all the old sealant from the mating crankcase face. Gently remove the stator from the old cover taking extreme care when prying out the wiring grommet that may be glued in place. Salvage all cover dowels. If the cover you are removing shows signs of collision damage, closely inspect all internal parts for possible damage or rubbing contact due to cover failure and misalignment. Replace anything questionable to avoid further damage.

-Remove any sealant around the wiring grommet and re-install the stator in the same position as before taking care to keep wiring unraveled and tucked in tight. Properly tighten all internal fasteners using a thread locking agent and apply sealant around the wiring grommet. Install the original factory wiring clamp so wiring is definitely held out of the way of rotor.

-Make absolutely certain the new cover is clean of all debris and install it with all dowels. **NOTE\* CBR600RR does not use a gasket.** Apply a conservative amount of sealant to the cover's complete gasket face only. Install the cover using all the stock bolts and, if necessary, slightly bend the tab on the coolant hose support bracket to fit the new cover. See photo\*

-Check everything is free turning by slowly turning the engine over by hand. If there is binding, stop and re-check your work. Install fresh oil, start and run the engine for a few minutes, retighten the screws and periodically recheck for oil leaks.



## Warranty and Liability Disclaimer

Due to the exposure of many and varied conditions from high performance riding, competition riding, and especially from previous or future crash damage, there is no warranty, guarantee or liability expressed or implied what so ever. It is imperative that all customers understand and recognize that they are solely responsible for their own skill and judgment when selecting and installing these products.