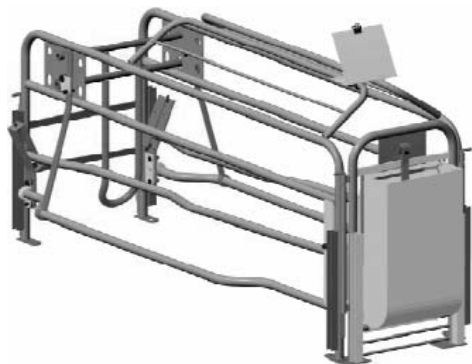


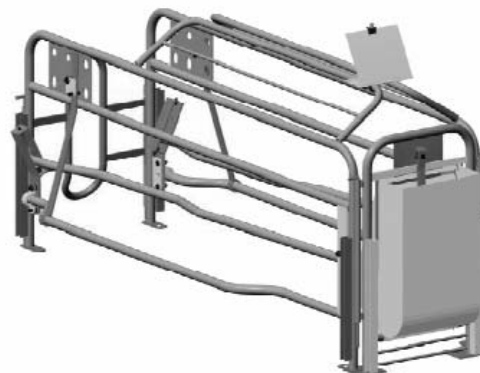
2061352

84" EURO CRATE + FRONT ARCH (FLOOR MOUNT)
(84" SIDES + SIDE MOUNT BUMPER)



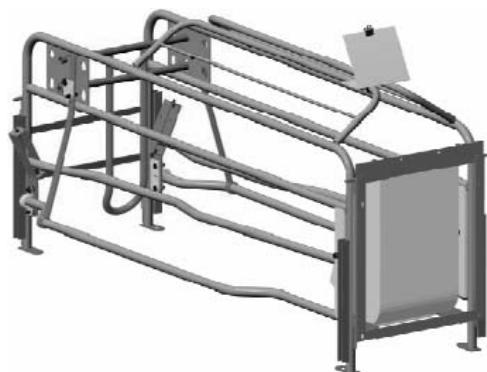
2061352-90

90" EURO CRATE + FRONT ARCH (FLOOR MOUNT)
(84" SIDES + EURO SWING BACK GATE)



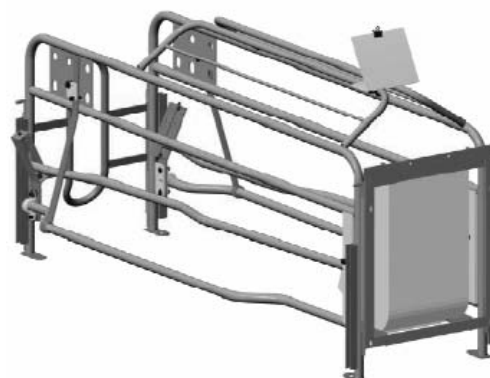
2061350

84" EURO CRATE + FRONT WALL MOUNT
(84" SIDES + SIDE MOUNT BUMPER)



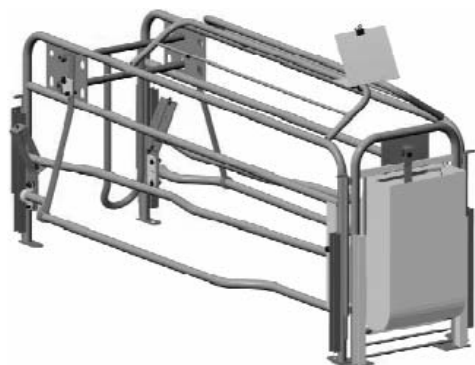
2061350-90

90" EURO CRATE + FRONT WALL MOUNT
(84" SIDES + EURO SWING BACK GATE)



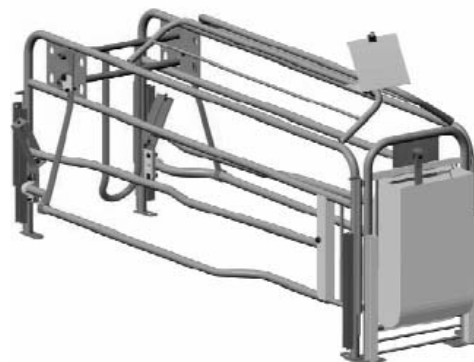
2061351

84" EURO CRATE + REAR WALL MOUNT
(84" SIDES + SIDE MOUNT BUMPER)



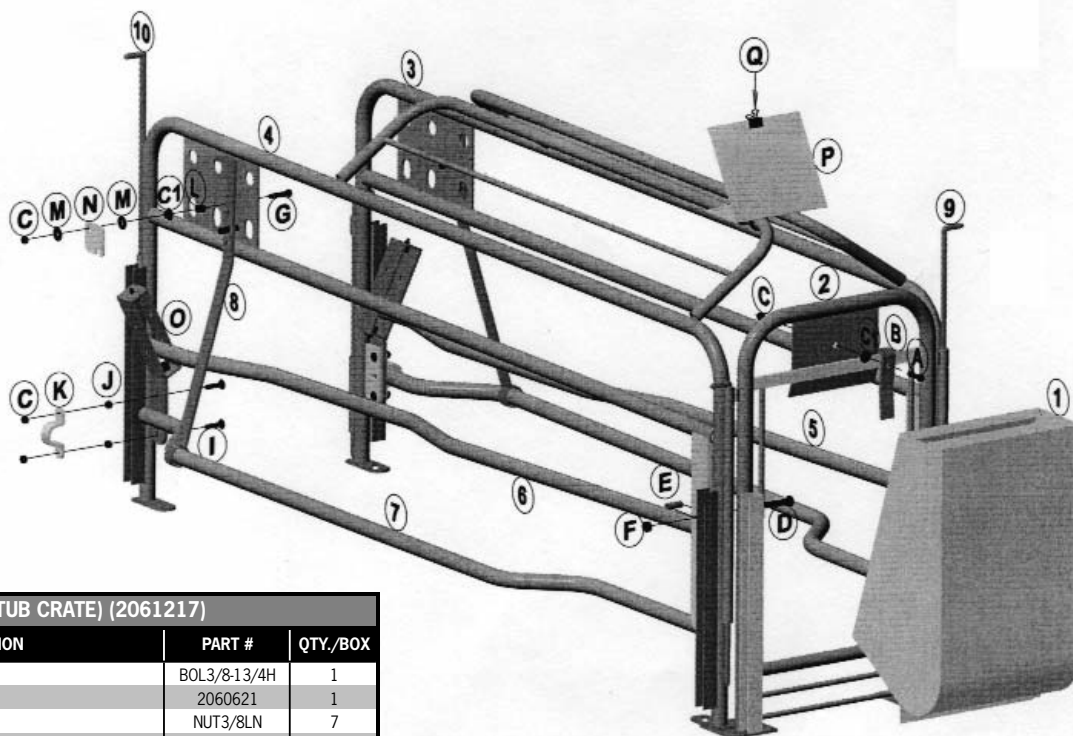
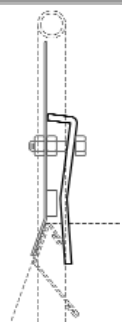
2061351-90

90" EURO CRATE + REAR WALL MOUNT
(90" SIDES + SIDE MOUNT BUMPER)



ASSEMBLY

FEEDER QUICK RELEASE



CR HDW PKG (STUB CRATE) (2061217)

| ILLUS. | DESCRIPTION | PART # | QTY./BOX |
|--------------|---|---------------|----------|
| A | 3/8" X 1 3/4" HEX BOLT | BOL3/8-13/4H | 1 |
| B | CRATE FEEDER FLIPPER | 2060621 | 1 |
| C | 3/8" NYLON LOCK NUT | NUT3/8LN | 7 |
| C1 | 3/8" FLANGE NUT | NUT3/8FL | 3 |
| D | 5/16" X 2 1/4" HEX BOLT | BOL5/16-21/4H | 2 |
| E | 1 7/16" LG. BUSHING (.540 O.D. .364 I.D.) | 2060539 | 2 |
| F | 5/16" NYLON LOCK NUT | NUT5/16LN | 2 |
| G1 | 3/8" X 2" HEX BOLT (FULL THREAD) | 2060519Z | 2 |
| H | #96 CRATE PLASTIC BUSHING X 1 1/8" LG. | 2060637 | 4 |
| I | 3/8" X 1 1/2" CARRIAGE BOLT | BOL3/8-11/2C | 4 |
| J | 3/8" SS JAM NUT | NUT3/8JSS | 4 |
| K | #83 PIVOT BRACKET | 2060260 | 2 |
| L | 1/2" NYLON LOCK NUT SPACER | NUT1/2LN | 2 |
| M | S.S. WASHER 3/8" I.D. X 1 1/8" O.D. X .125" THICK | WAS3/8-11/8SS | 4 |
| N | #98 ADJUSTER FLIPPER LOCK | 2060546 | 2 |
| O | #98 ANTI CRUSH BAR HOLDER | 2060536 | 2 |
| P | #2001 CR CARD HOLDER (6" O.C.) | 2060218 | 1 |
| Q | CARD HOLDER CLIP | 2060892 | 1 |
| See CRATES17 | 5/16" FLANGE NUT | NUT5/16FL | 4 |
| See CRATES17 | U-BOLT 5/16", 1 1/6" X 1 3/4" LG. | 20-1A | 2 |
| See CRATES17 | #2001 CR STIFF STRAP (6" O.C.) | 2060219 | 1 |

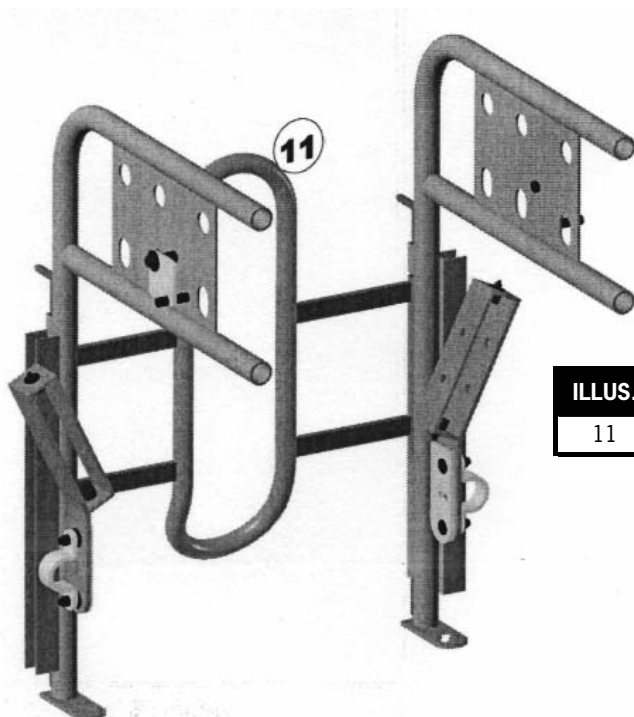
EURO CRATE

| ILLUS. | DESCRIPTION | PART # | QTY./BOX |
|---------------|-------------------------------------|----------|----------|
| 1 | QUICK RELEASE S.S. FEEDER | 2060106 | 1 |
| 2 | #98 CRATE FRONT ARCH | 2060581 | 1 |
| 3 | 40"H CR SIDE ONLY 84" LEFT (+STUB) | 2061210L | 1 |
| 4 | 40"H CR SIDE ONLY 84" RIGHT (+STUB) | 2061210R | 1 |
| 5 | #98 CRATE ANTI CRUSH BAR (LEFT) | 2060535L | 1 |
| 6 | #98 CRATE ANTI CRUSH BAR (RIGHT) | 2060535R | 1 |
| 7 | #98 ADJUSTABLE BOTTOM BAR | 2060540 | 2 |
| 8 | #98 FLAT BAR ADJUSTER | 2060545 | 2 |
| 9 | #96 CRATE + D.S.S. 25" PIN (GALV.) | 2070637 | 2 |
| 10 | #96 CRATE + D.S.S. 22" PIN (GALV.) | 2060634 | 2 |
| See CRATES-23 | #98 EURO BACK FOOT PLATE (LEFT) | 2060590L | 1 |
| See CRATES-23 | #98 EURO BACK FOOT PLATE (RIGHT) | 2060590R | 1 |

#2004 EURO CRATE ASSEMBLY INSTRUCTIONS

- 1) Set up crate left & right side, then pin in front & back gate.
- 2) Bolt on LEFT & RIGHT anti crush bars to front channel with .540" o.d. bushing and 5/16" x 2 1/4" hex bolt.
* **BAR BOWS INTO CRATE AND SLEEVE IS ON TOP ***
- 3) Place one end of bottom bar onto stub at front of crate. Slide flat bar adjuster over other end of bottom bar. Install anti crush bar holder + pivot bracket with 3/8" x 1 1/2" carriage bolts.
* **PIVOT BRACKET IS SPACED OUT WITH 3/8" JAM NUTS SO BOTTOM BAR WILL PIVOT FREELY ***
- 4) Install adjuster bar flipper lock as shown. Flipper should swing freely.
- 5) Set card holder & stiffener strap in place, insert U-bolts & thread on nuts (see CRATES-17). Check that gates open freely and crate is sitting square, then tighten nuts.
- 6) Install feeder flipper to front arch. Flipper should swing freely after feeder is installed.

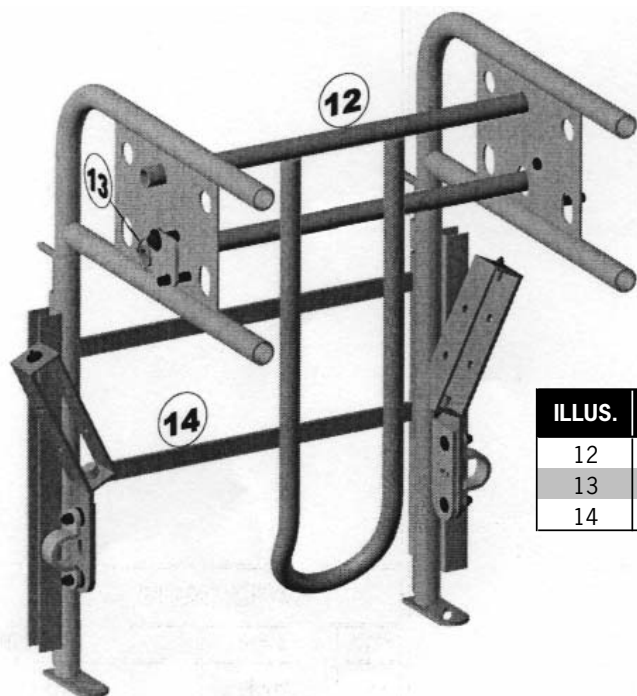
SWING BACK GATE /90" FLOOR



| ILLUS. | DESCRIPTION | PART # | QTY. |
|--------|------------------------------------|---------|------|
| 11 | #98 EURO SWING BACK GATE/90" CRATE | 2060585 | 1 |

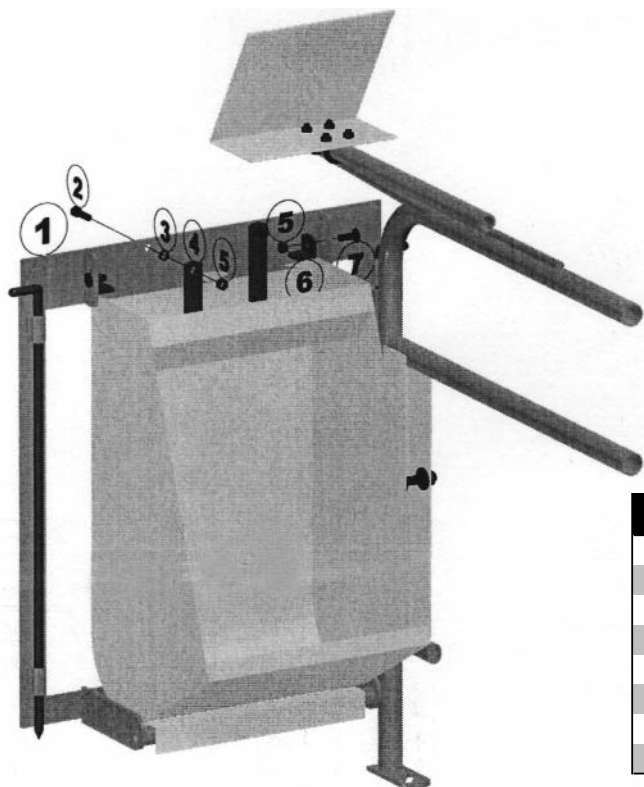
ONLY 1 OF
THESE OPTIONS
HAS BEEN
SHIPPED

REAR FLOOR MOUNT FOR #2004 EURO CRATE



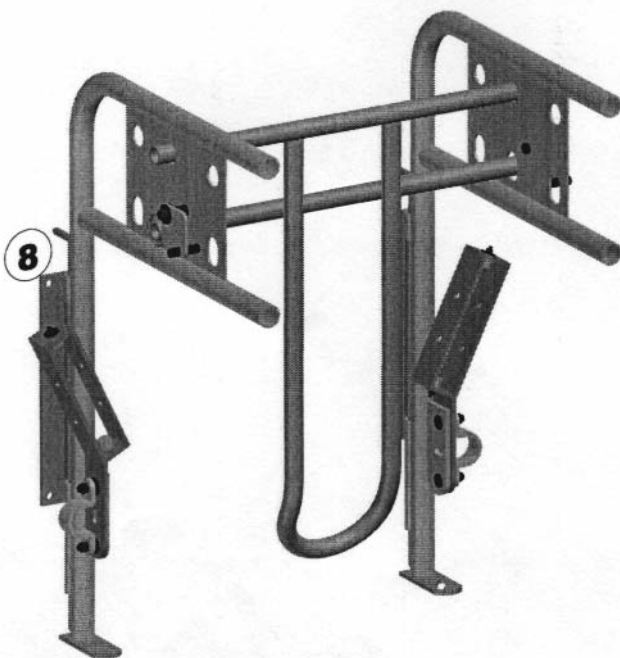
| ILLUS. | DESCRIPTION | PART # | QTY. |
|--------|-------------------------|----------|------|
| 12 | SIDE MOUNT RUMP GUARD | 2060630A | 1 |
| 13 | 1/4" X 1 5/8" LYNCH PIN | 2060633 | 1 |
| 14 | #96 BACK FRAME | 2060586 | 1 |

FRONT WALL MOUNT FOR EURO CRATE



| ILLUS. | DESCRIPTION | PART # | QTY. |
|---|--------------------------|-----------|------|
| 1 | FRONT MOUNT FRAME | 2060588 | 1 |
| FRONT MOUNT HARDWARE PACKAGE - 2060588 | | | |
| 2 | 3/8" X 1" HEX BOLT | BOL3/8-1H | 2 |
| 3 | 3/8" STAINLESS JAM NUT | NUT3/8JSS | 2 |
| 4 | FRONT MOUNT FLAT FLAPPER | 2060689 | 2 |
| 5 | 3/8" NYLON LOCK NUT | NUT3/8LN | 4 |
| 6 | GALV. ANGLE 1.25" X 1.25 | 2060588A | 2 |
| 7 | 3/8" X 1" CARRIAGE BOLT | BOL3/8-1C | 2 |

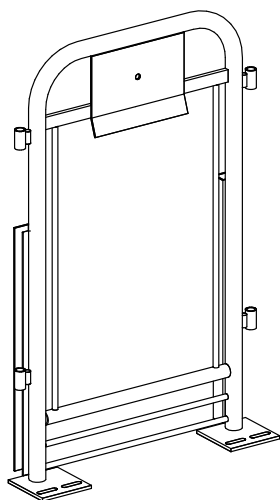
REAR WALL MOUNT FOR EURO CRATE



| ILLUS. | DESCRIPTION | PART # | QTY. |
|--------|-----------------------|---------|------|
| 8 | REAR MOUNT WALL STRAP | 2060587 | 2 |

2060581

#98 CRATE FRONT ARCH

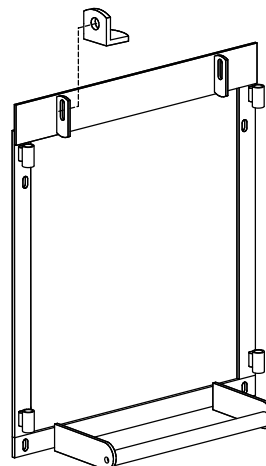


2060588

FRONT MOUNT FRAME ONLY

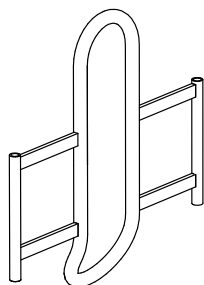
2060588A

GALV. ANGLE 1.25" X 1.25"



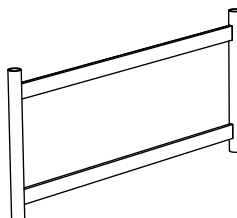
2060585

#98 EURO SWING BACK GATE



2060586

#98 BACK FRAME



2060587

REAR MOUNT WALL STRAP



ILLUSTRATED ON PAGE CRATES10

QUICK RELEASE FEEDER 16 GA S.S.
QUICK RELEASE FEEDER 14 GA S.S.
#98 CRATE LEFT SIDE
#98 CRATE RIGHT SIDE
#98 ANTI-CRUSH BAR (LEFT)
#98 ANTI-CRUSH BAR (RIGHT)
#98 ADJUSTABLE BOTTOM BAR
#98 FLAT BAR ADJUSTER
#96 CRATE + DSS 25" PIN (GALV.)
#96 CRATE + DSS 22" PIN (GALV.)
LYNCH PIN
SIDE MOUNT BUMPER

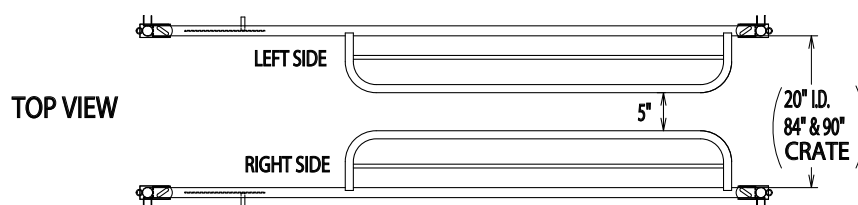
2060107
2060106
2060510L
2060510R
2060535L
2060535R
2060540
2060545
2070637
2070634
2060633
2060630A

ILLUSTRATED ON PAGE CRATES11

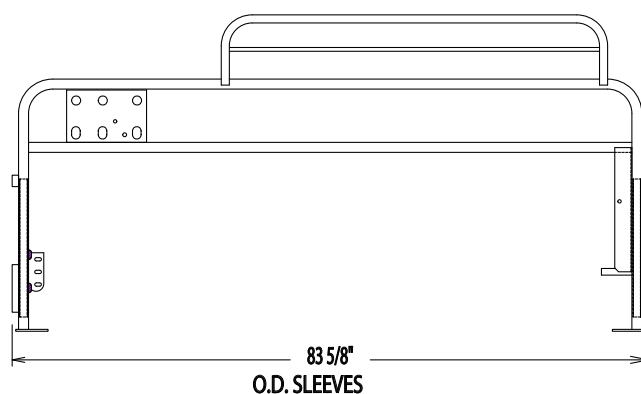
CRATE FEEDER FLIPPER
#83 PIVOT TAB
#98 ADJUSTABLE FLIPPER LOCK
#98 ANTI-CRUSH BAR HOLDER
#98 CRATE CARD HOLDER
CARD HOLDER CLIP

2060621
2060260
2060546
2060536
2060518
2060892

SIDE PANELS FOR 7' CRATE

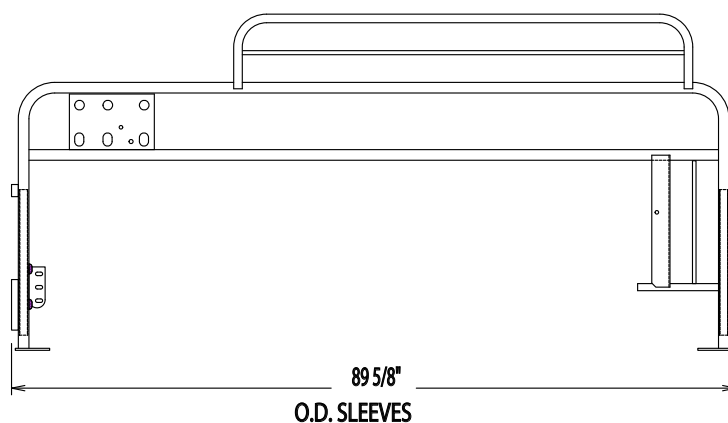


- | | | |
|---|----------|--|
| 3 | 2061210L | 40" HIGH CRATE SIDE ONLY, 84" (+ STUB) LEFT |
| 4 | 2061210R | 40" HIGH CRATE SIDE ONLY, 84" (+ STUB) RIGHT |



SIDE PANELS FOR 7 1/2' CRATE

- | | | |
|-----|----------|--|
| N/S | 2061190L | 40" HIGH CRATE SIDE ONLY, 90" (+ STUB) LEFT |
| N/S | 2061190R | 40" HIGH CRATE SIDE ONLY, 90" (+ STUB) RIGHT |



END VIEW

